# **ENGINE - 3TNV76 DIAGNOSTICS**

### **Excessive Fuel Consumption**

### Symptom: Excessive Fuel Consumption **Problem** Cause - Solution

1. Compression leakage from valve seat.

- a. Grind valve seat; regrind valves.
- 2. Engine running too cool.
- a. Check thermostat.
- fuel injected.
- 3. Excessive volume of a. Check fuel injector pump and injectors.
- 4. Poor fuel injection pattern.
- a. Clean or replace fuel injector nozzles.

### Incorrect Manifold Pressure

#### Symptom: Low Manifold Pressure **Problem** Cause - Solution

- 1. Clogged air filter.
  - a. Clean or replace air filter.
- 2. Engine at high altitude/temperature.
- a. Use higher output engine.
- 3. Improper intake or exhaust valve clearance.
- a. Adjust valve clearance.
- 4. Compression leakage from valve
- a. Grind valve seat; regrind valves.
- seat
- Seized intake/
- exhaust valve.
- a. Replace valve and check valve guide.

### Symptom: High Manifold Pressure **Problem** Cause - Solution

- fuel injected.
- 1. Excessive volume of a. Check fuel injector pump and injectors.

## Low Engine Compression

### **Symptom: Low Engine Compression Problem** Cause - Solution

- 1. Oil filter clogged.
- a. Replace oil filter.
- 2. Improper engine oil viscosity/type.
- a. Replace engine oil and filter.
- fuel injected.
- 3. Excessive volume of a. Check fuel injector pump and injectors.
- 4. Compression leakage from valve seat.
- a. Grind valve seat; regrind valves.
- 5. Intake/Exhaust valves worn.
- a. Check valve guides and stems.
- 6. Seized intake/ exhaust valve.
- a. Replace valve and check valve guide.
- cylinder worn.
- 7. Piston ring, piston or a. Bore or hone cylinder and replace piston.
- 8. Broken or seized piston ring.
- a. Replace rings and check cylinder.
- 9. Crankshaft pin or bearing seized.
- a. Regrind crank and replace bearings.
- 10. Piston ring end gaps not correct.
- a. Stagger piston ring gaps.
- 11. Piston rings installed incorrectly.
- a. Install piston rings correctly.
- 12. Foreign matter in combustion chamber.
- a. Remove head and inspect for
- damage.

# Engine Starting Problem

# **Symptom: Engine Does Not Start**

# **Problem**

### Cause - Solution

- 1. Battery voltage low.
- a. Recharge battery.
- defective.
- 2. Starting motor
- a. Repair or replace starting
- motor.
- 3. Alternator defective. a. Repair or replace alternator.
- 4. Open circuit in wiring.
- a. Repair wiring.
- 5. Faulty fuel shutoff solenoid circuit or fuel
- a. Test electrical circuit, replace fuel shutoff solenoid.
- shutoff solenoid.
- 6. Fuel filter clogged.
- a. Replace fuel filter.

# FNGINE - 3TNV76 DIAGNOSTICS

ENGINE - 31NV/6 DIAGNOSTICS			
Symptom: Engine Does Not Start Problem Cause - Solution		Symptom: Engine Starts But Does Not Continue Running - Exhaust Smoke Absent	
7. Clogged or cracked	a. Clean or replace fuel lines.	Problem	Cause - Solution
fuel lines.			a. Stagger piston ring gaps.
8. Fuel volume to injection pump low.	<ul> <li>a. Check or replace fuel transfer pump.</li> </ul>	not correct.  10. Governor not	a. Repair or replace governor.
9. Water in fuel.	a. Check and repair.	functioning properly.	
10. Improper intake or exhaust valve clearance.	a. Adjust valve clearance.	<ol> <li>11. Improper intake or exhaust valve clearance.</li> </ol>	a. Adjust valve clearance.
11. Improper timing between injection pump, intake and exhaust valves.	a. Adjust valve clearance. Check valve timing.	Running - Excess Exh	rts But Does Not Continue aust Smoke
		Problem	Cause - Solution
12. Seized intake/ exhaust valve.	a. Replace valve and check valve quide.	<ol> <li>Clogged air filter.</li> </ol>	a. Clean or replace air filter.
13. Broken or seized piston ring.	Replace rings and check cylinder.	<ol><li>Seized intake/ exhaust valve.</li></ol>	a. Replace valve and check valve guide.
14. Piston ring, piston or cylinder worn.	a. Bore or hone cylinder and replace piston.	<ol><li>Broken or seized piston ring.</li></ol>	<ul> <li>a. Replace rings and check cylinder.</li> </ul>
15. Crankshaft pin or bearing seized.	Regrind crank and replace bearings.	<ol><li>Piston ring, piston or cylinder worn.</li></ol>	a. Bore or hone cylinder and replace piston.
16. Air entering fuel system.	a. Check and repair fuel supply system.	Engine Operation l	Poor

### **Symptom: Engine Starts But Does Not Continue Running - Exhaust Smoke Absent** Cause - Solution Droblom

meido	nem	Cause	- Solution

- fuel lines.
- 2. Clogged or cracked a. Clean or replace fuel lines.
- 3. Water in fuel.
- a. Check and repair.
- 4. Air entering fuel system.
- a. Check and repair fuel supply system.
- 5. Fuel volume to injection pump low.
- a. Check or replace fuel transfer pump.
- 6. Improper engine oil viscosity/type.
- a. Replace engine oil and filter.
- 7. Improper intake or exhaust valve clearance.
- a. Adjust valve clearance.
- 8. Crankshaft pin or bearing seized.
- a. Regrind crank and replace bearings.

Symptom: Low Engine Output - Exhaust Color Normal Problem Cause - Solution			
1. Fuel filter clogged.	a. Replace fuel filter.		
2. Air entering fuel system.	a. Check and repair fuel supply system.		
3. Clogged or cracked fuel lines.	a. Clean or replace fuel lines.		
4. Wrong type of fuel.	a. Drain and replace fuel.		
5. Fuel volume to injection pump low.	a. Check or replace fuel transfer pump.		
6. Improper engine oil viscosity/type.	a. Replace engine oil and filter.		
<ol><li>Improper intake or exhaust valve clearance.</li></ol>	a. Adjust valve clearance.		
8. Compression leakage from valve seat.	a. Grind valve seat; regrind valves.		
9. Seized intake/ exhaust valve.	a. Replace valve and check valve guide.		

# **ENGINE - 3TNV76 DIAGNOSTICS**

	ENGINE - STIVIO	DIAGNOONE	<i>,</i> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Symptom: Low Engine	Output - Exhaust Color Normal Cause - Solution	Symptom: Low Engine Problem	Output - Exhaust Color Black Cause - Solution
10. Leaking cylinder head gasket.	a. Replace head gasket.	6. Uneven or excess volume of fuel injected.	a. Check fuel injector pump and injectors.
11. Crankshaft pin or bearing worn.	Regrind crank and replace bearings.	7. Incorrect injection pump timing.	a. Check and adjust fuel injection pump timing.
Symptom: Low Engine Problem	e Output - Exhaust Color White Cause - Solution	8. Compression leakage from valve seat.	a. Grind valve seat; regrind valves.
1. Water in fuel.	a. Check and repair.	9. Seized intake/	a. Replace valve and check valve
2. Wrong type of fuel.	a. Drain and replace fuel.	exhaust valve.	guide.
3. Poor fuel injection pattern.	<ul> <li>a. Clean or replace fuel injector nozzles.</li> </ul>	10. Improper timing between injection	a. Adjust valve clearance. Check valve timing.
4. Incorrect/retarded injection pump timing.	Check and adjust fuel injection pump timing.	pump, intake and exhaust valves.	
5. Uneven volume of fuel injected.	a. Check fuel injector pump and injectors.	<ol><li>11. Engine at high altitude/temperature.</li></ol>	a. Use higher output engine.
6. Broken or seized piston ring.	a. Replace rings and check cylinder.	Symptom: Engine Run	ıs Rough
<u> </u>	a. Bore or hone cylinder and	Problem	Cause - Solution
cylinder worn.  8. Piston ring end gaps not correct.	replace piston.  a. Stagger piston ring gaps.	Loud knocking noise during combustion.	a. Advanced fuel injection pump timing - check and adjust fuel injection pump timing.
9. Piston rings installed incorrectly.	a. Install piston rings correctly.	2. Uneven combustion sound.	a. Clogged air filter. Clean or replace air filter.
10. Intake/Exhaust valves worn.	a. Check valve guides and stems.		b. Clogged exhaust pipe. Clean exhaust pipe.
11. Improper timing	a. Adjust valve clearance. Check		c. Water in fuel. Check and repair.
between injection pump, intake and exhaust valves.	valve timing.		d. Wrong type of fuel. Drain and replace fuel.
	e Output - Exhaust Color Black Cause - Solution		e. Uneven volume of fuel injected. Check fuel injector pump and injectors.
Clogged air filter.	a. Clean or replace air filter.		f. Poor fuel injection pattern.
2. Engine running too hot.	a. Check thermostat, fan belt tension.		Clean or replace fuel injector nozzles.
	b. Check cooling system for level/ leaks.		
	c. Clean exhaust pipe.		
3. Water pump/ alternator belt loose.	a. Adjust fan belt tension.		
4. Wrong type of fuel.	a. Drain and replace fuel.		
<ol><li>Poor fuel injection pattern.</li></ol>	<ul> <li>a. Clean or replace fuel injector nozzles.</li> </ul>		

# **ENGINE - 3TNV76 DIAGNOSTICS**

	ENGINE - 31NV/	6 DIAGNOSTIC	25
Symptom: Engine F	Runs Rough Cause - Solution	Symptom: Engine Rui	ns Rough Cause - Solution
3. Misfiring	<ul> <li>a. Improper timing between injection pump, intake and exhaust valves - adjust valve clearance. Check valve timing.</li> </ul>	5. Engine surges under load.	<ul> <li>a. Water in fuel. Check and repair.</li> <li>b. Uneven volume of fuel injected.</li> <li>Check fuel injector pump and injectors.</li> </ul>
	<ul> <li>b. Improper intake or exhaust valve clearance - adjust valve clearance.</li> </ul>		c. Poor fuel injection pattern. Clean or replace fuel injector nozzles.
	<ul> <li>c. Compression leakage from valve seat. Grind valve seat; regrind valves.</li> </ul>		d. Governor not functioning properly. Repair or replace governor.
	<ul> <li>d. Seized intake/exhaust valve.</li> <li>Replace valve and check valve guide.</li> </ul>		e. Seized intake/exhaust valve. Replace valve and check valve guide.
	<ul><li>e. Broken or seized piston ring.</li><li>Replace rings and check cylinder.</li><li>f. Crankshaft pin or bearing worn</li></ul>		f. Crankshaft pin or bearing worn or seized. Regrind crank and replace bearings.
	or seized. Regrind crank and replace bearings. g. Connecting rod bolt loose.	6. Excessive engine vibration	a. Uneven volume of fuel injected. Check fuel injector pump and
	Check for damage and re-torque bolts.		injectors. b. Poor fuel injection pattern. Clean or replace fuel injector
	<ul> <li>h. Foreign matter in combustion chamber. Remove head and inspect for damage.</li> </ul>		nozzles.  c. Seized intake/exhaust valve.  Replace valve and check valve
	i. Excessive timing gear backlash. Measure timing gear backlash.		guide.
4. Engine surges during idle.	a. Water in fuel. Check and repair.		<ul><li>d. Broken or seized piston ring.</li><li>Replace rings and check cylinder.</li></ul>
	<ul> <li>b. Uneven volume of fuel injected.</li> <li>Check fuel injector pump and injectors.</li> </ul>		e. Governor not functioning properly. Repair or replace governor.
	<ul> <li>c. Poor fuel injection pattern.</li> <li>Clean or replace fuel injector nozzles.</li> </ul>		f. Crankshaft pin or bearing worn or seized. Regrind crank and replace bearings.
	<ul> <li>d. Governor not functioning properly. Repair or replace governor.</li> </ul>		g. Connecting rod bolt loose. Check for damage and re-torque bolts.
	e. Broken or seized piston ring. Replace rings and check cylinder.		h. Improper injection pump timing. Check and adjust valve pump timing.
	f. Crankshaft pin or bearing worn or seized. Regrind crank and	7. Poor return to low	a. Governor not functioning

speed.

properly. Repair or replace

governor.

replace bearings.